

图纸一

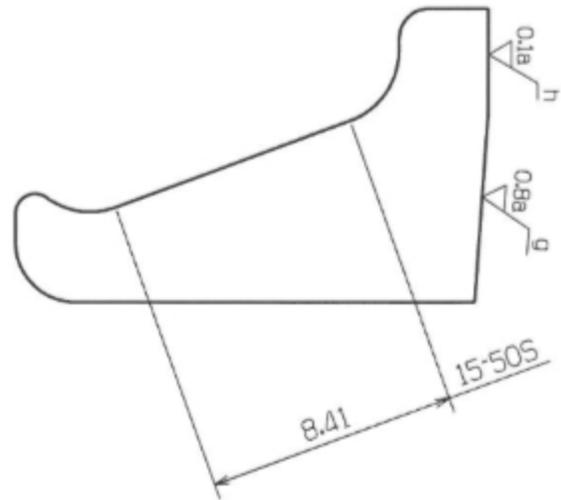
중요 보안 부품
1개소 기입

| | | | | |
|------------|------|---------------------------|-------|-------|
| 재료 표면처리 | 세질 | SUJ2R | | |
| | 표면경도 | HRC60~65 | | |
| | 열처리 | Q/T | | |
| 각인 | 규격 | - | | |
| | 문자표시 | ILJIN, KOREA, FS-22023915 | | |
| | 위치 | 임의 폭면 | | |
| | 문자크기 | H=2.5 | P.C.D | 226.5 |
| | 규격 | ES-ND-207 | | |

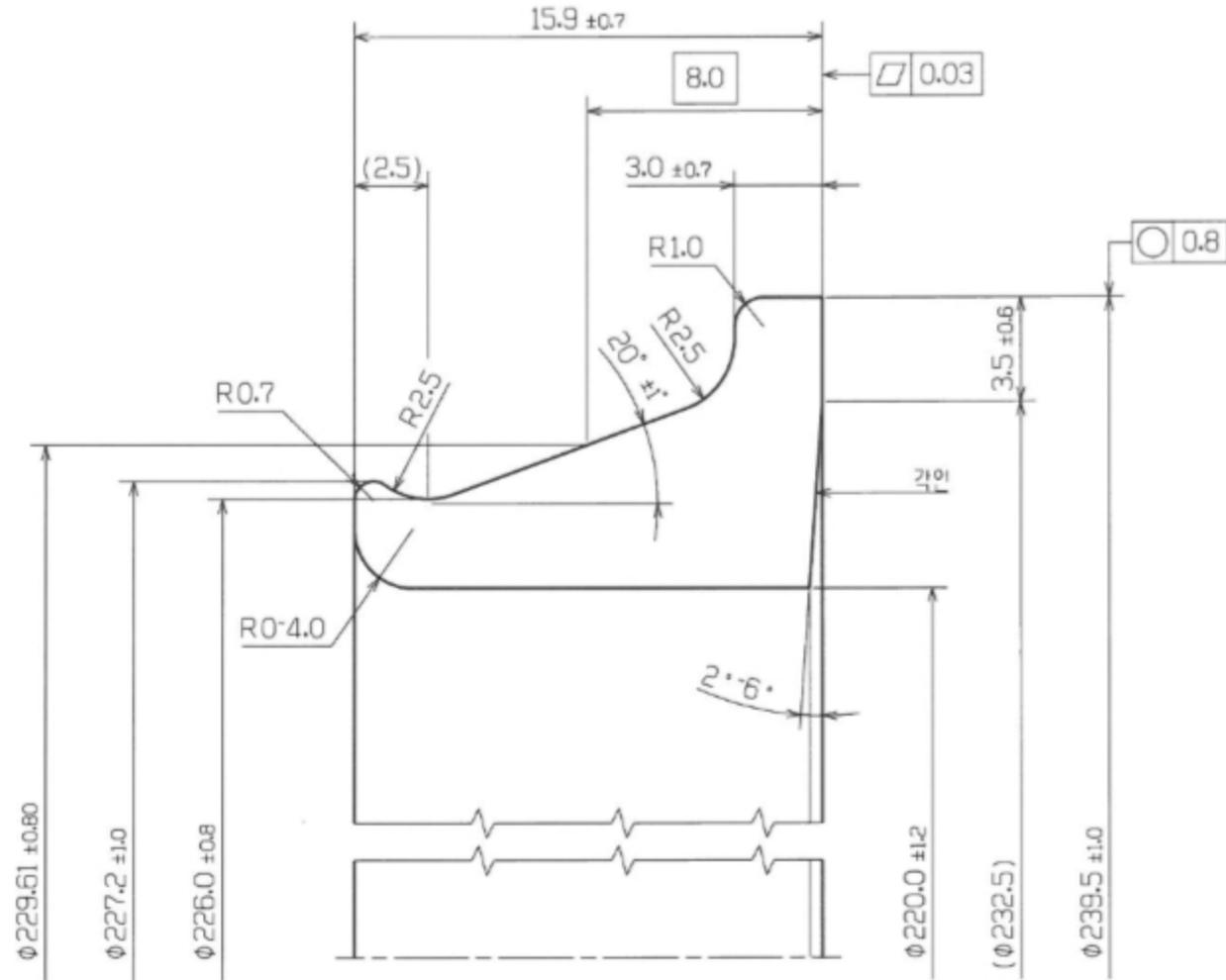


NOTE

1. BURR기 없을 것.



< 표면조도 >



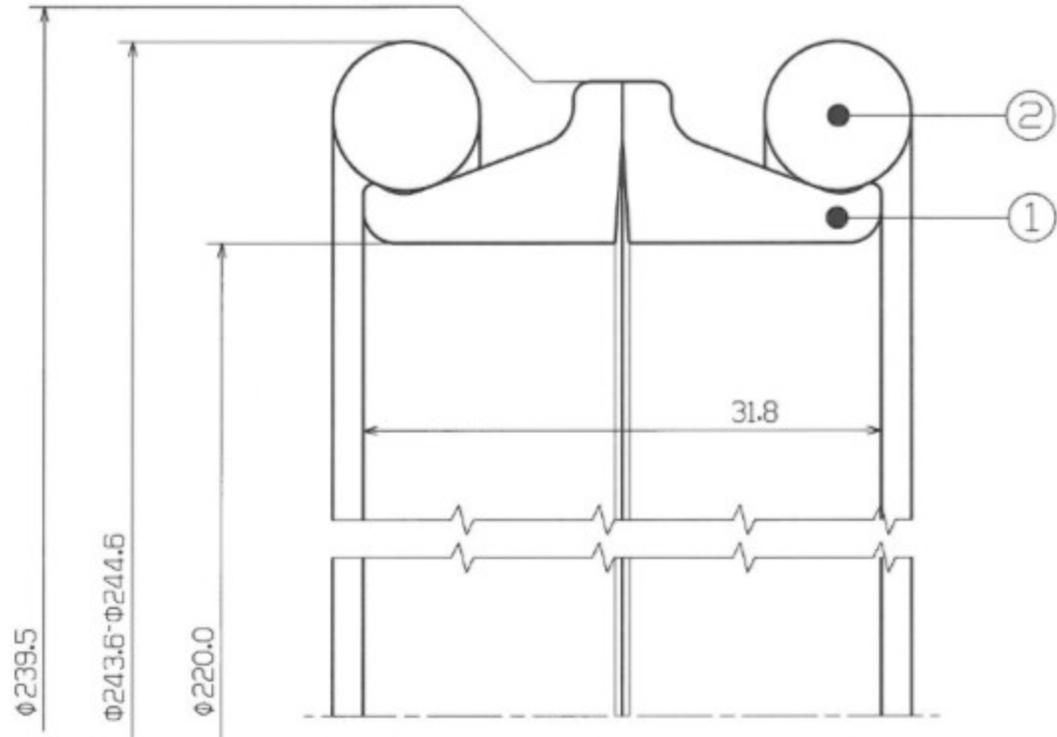
g,h
h = honed
g = ground . ($\sqrt{\lambda c = 0.25}$)

| | | | | |
|-----|------------|------------------|--------|----------------|
| 3 | | | | |
| 2 | | | | |
| 1 | | | | |
| - | 2014.01.07 | 초도작성 | - | 송주현 이문주 |
| No. | 일자(DATE) | 개정 내용(REVISIONS) | EO No. | DESIGN/APPROV. |

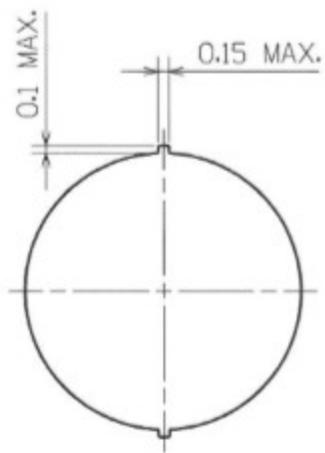
图纸二



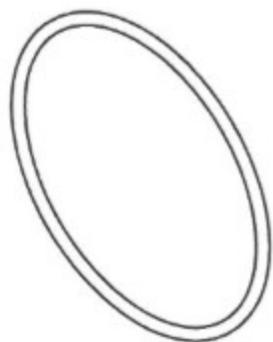
ISOMETRIC VIEW(1:5)



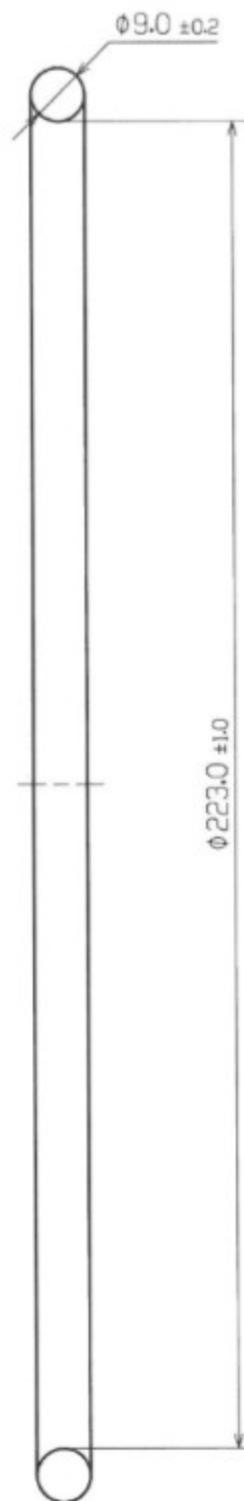
图紙三



△ 단면 상정도



ISOMETRIC VIEW(1:5)



材质要求

| | | weight % | | | | | | | | | ppm | |
|-------|------|----------|------|-----------|-------|-------|------|------|------|------|-----|----|
| 강종 | | C | Si | <u>Mn</u> | P | S | Cr | Mo | Cu | Al | O | Ti |
| SUJ2R | Min. | 0.95 | 0.15 | 0.25 | - | - | 1.40 | - | - | - | - | - |
| | Max. | 1.05 | 0.30 | 0.40 | 0.025 | 0.008 | 1.60 | 0.06 | 0.20 | 0.05 | 10 | 30 |